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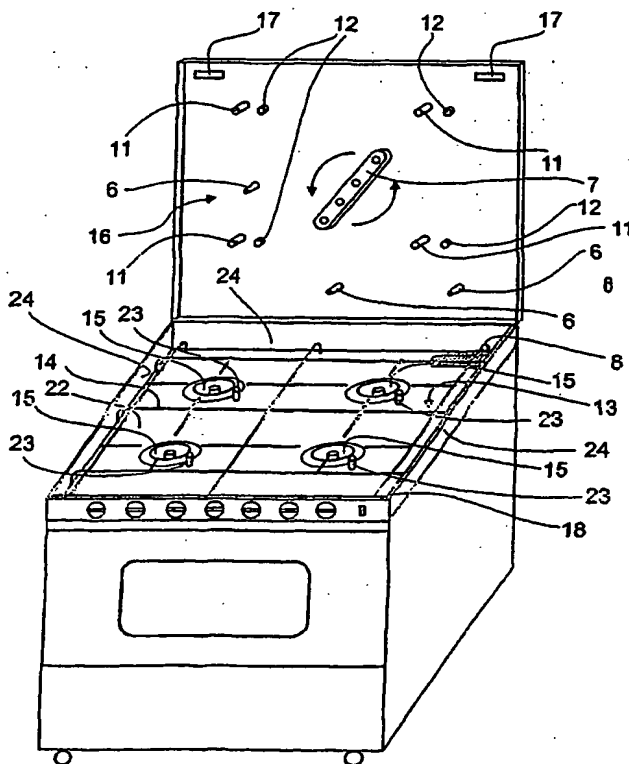
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(54) Title: A KITCHEN-RANGE, AN OVEN AND A SELF-CLEANING ASSEMBLY



(57) Abstract: The present invention relates to a kitchen-range (1) and/or an oven (100) with a self-cleaning system, having a cleaning-element spraying assembly (6, 7, 106, 107), preferably water with detergent, arranged at the cooking top (13) and/or cooking chamber (113) for spraying it in a pressurized way and removing the existing dirt. A circuit is coupled to the cooking top (13) and/or cooking chamber (113), formed by conduits (5, 105, 4, 104) and a pump (19), so that the sprayed cleaning-elements can circulate and remove dirt from the surfaces to be cleaned.

WO 2004/088208 A1



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"A KITCHEN-RANGE, AN OVEN AND A SELF-CLEANING ASSEMBLY"

FIELD OF THE INVENTION

The present invention relates to a kitchen-range, an oven and a
5 self-cleaning assembly.

DESCRIPTION OF THE PRIOR ART

The cleaning of kitchen-ranges and ovens, especially those used
for cooking foods, is a part of the daily life of cooks and their assistants.
Thus, the prior art presents some kitchen-ranges and ovens with systems
10 designed for facilitating this cleaning.

An example of these kitchen-ranges has a self-cleaning oven,
the surfaces of which have combinations of texture and oxidizing agents that
dissipates fats in the presence of heat. However, it can be noted that this
system is restricted to removals of small amounts of fats from oven surfaces,
15 so that it does not remove other elements that usually dirty kitchen-range
surfaces such as residues of sauces or food.

Thus, if there is a need to remove larger amounts of fats or other
elements deposited on the surfaces of kitchen-ranges and ovens, this should
be done manually.

20 Another example of the prior art presents movable grates and
trays, which may be withdrawn from the kitchen-range or oven and washed
outside. However, there is the drawback of removing a few components of
the kitchen-range or oven, in order to wash and dry them outside.

OBJECTIVES OF THE INVENTION

25 A first objective of the present invention is to provide a kitchen-
range with a self-cleaning system, which, when actuated, removes liquids
and solids spilled onto their cooking top.

A second objective of the present invention is to provide a kit-
chen-range with a self-cleaning system, which dispenses with both manual
30 cleaning and withdrawal of trays and grates to clean them outside.

A third objective of the present invention is to provide an oven
with a self-cleaning system, which, whenever actuated, removes liquids and

solids spilt into the cooking chamber.

A fourth objective of the present invention is to provide an independent self-cleaning system that can be coupled to a kitchen-range or an oven.

5 A fifth objective of the present invention is to provide an oven which is capable of cleaning dishes and other utensils.

A sixth objective of the present invention is to provide a kitchen-range and an oven that can receive cleaning liquids from an external system, such as an independent dishwasher.

10 SUMMARY OF THE INVENTION

The present invention achieves theses and other objectives by means of the type that has a cooking top having at least one heating device, such as a gas-outlet nozzle, and on which a support means, especially a grate is arranged. This cooking top further has an inclined surface for the purpose of causing the cleaning elements, which are preferably cleaning liquids
15 such as water containing detergent, to flow into a pouring opening. In addition, a cover is provided for covering this surface at least partly.

One can see that the cooking top may preferably embrace the heating device, the support means, the inclined surface, the cover and other
20 surfaces of the upper portion of the kitchen-range.

In order to spray cleaning elements onto the cooking top, a cleaning-element assembly, preferably arranged at the cover (although it may be installed at other places of the cooking top), is preferably provided with fixed and movable sprayers (spraying arms).

25 The pouring opening of the inclined surface is connected to propelling means, which may be a pump or any other known propelling means, through at least one first conduit. At least one second conduit connects these propelling means to the spraying assembly, so that the first conduit, the propelling means, the second conduit form cleaning-element re-feeding circuit. In other words, when the propelling means are functioning, the cleaning
30 element is propelled for circulation through this circuit and cleaning the surfaces of the cooking top.

Although preferred embodiments use liquids as cleaning elements, one may also use vapors without departing from the scope of the present invention.

5 The cleaning element is supplied and withdrawn from the circuit, respectively, by means of supplying and drain valves, which respectively connect the circuit to an external source (for example, an external hydraulic system) and to an external draining means (for example, a sewage network). These valves may alternatively be hydraulic pumps or any other known propelling means.

10 In order to open and close the valves, as well as to turn on and off the propelling means, control means are provided, which are preferably electronic circuits and/or electromechanical timers.

Thus, there is a need to clean the cooking top, the control means are actuated, which command the opening of the cleaning-element supplying valves, to supply them to the conduit. Preferably, after a predetermined amount has been supplied, the valve is closed and the propelling means are actuated, so that the cleaning elements can circulate through the circuit to remove dirt from the cooking top. After a predetermined period of time, these control means command the turning-off of the propelling means and the opening of the draining valve, so that the cleaning elements and the dirt will be forced out of the circuit.

20 The present invention also provides an oven of the type that comprises a cooking chamber with heating devices, support means, especially grates, arranged inside the chamber, and a cover. In the present case, term oven may optionally embrace an oven coupled to a housing or an independent heater. In addition, the heating devices may comprise gas burners, electric resistances, microwaves, among others, without departing from the scope of the present invention.

25 As in the kitchen-range of the invention, the oven comprises a cleaning-element spraying assembly, which may contain fixed or movable components arranged inside the cooking chamber and a base surface with an inclination that enable the sprayed cleaning elements, especially water

containing detergent, to flow into a pouring opening. The spraying assembly preferably consists of fixed sprayers and a rotary spraying arm, which are fixed to the internal portion of the cooking chamber of the oven. In addition it has at least one first conduit connecting the pour opening to the propelling means, and at least one second conduit connecting the propelling means to the spraying assembly, so that the first conduit, the propelling means and the second conduit form a cleaning-element re-feeding circuit.

Attention is called to the fact that the expression "propelling means" may embrace, for example, a single pump or several pumps functioning independently for the kitchen-range and for the oven. Anyway, if the oven is part of the kitchen-range of the invention, the cleaning-element circuits of both will preferably be actuated by common propelling means. Moreover, said housing or heater may also comprise these propelling means.

In addition, the present oven may use the same cleaning-element supplying and drain valves, as well as control means, already described for the kitchen-range, or exclusive and independent valves and means for the oven circuit.

A self-cleaning and independent assembly that may be coupled to a cooking apparatus, especially a kitchen-range and/or an oven, is also provided by the present invention. In other words, embodiments might provide the user with an option of acquiring a kitchen-range preferably with an inclined cooking surface and an opening for the cleaning elements to flow, a special cover, a housing for receiving control systems and other functional/operational systems such as pumps, level and water-temperature controllers, and later acquiring a kit to be installed to provide the apparatus with self-cleaning.

Thus, in a the preferred embodiment this kit might have at least one first conduit capable of connecting a pour opening on said cooking apparatus to propelling means, and at least one second conduit capable of connecting the propelling means to a spraying assembly on the cooking apparatus, so that the opening, the first conduit, propelling means, the second conduit, the spraying assembly will form a cleaning circuit. In addition, cleaning-

element supplying and drain valves might be provided for connecting an external source to said circuit and the circuit to an external draining means, respectively.

In view of the foregoing, when there is a need to clean kitchen-ranges and/or ovens, the control means are actuated, preferably by means of a button, commanding the opening of the cleaning-element supplying valve, which releases the entry of a determined amount thereof into this circuit. After the entry of this determined amount, these control means command the closing of the valve and the actuation of the propelling means, so that the cleaning elements received can be propelled to the spraying means and, consequently, sprayed onto the cooking top of the kitchen-range and/or the internal part of the cooking chamber of the oven. After a predetermined period of time has passed, the control means turn off the propelling means and open the drain valve, enabling the cleaning elements and the dirt to be removed from the cooking top and/or the internal chamber of the oven. It can be noted that, in different embodiments of the present invention, various cleaning cycles may be carried out, until the dirt has been totally removed from the cooking top and/or internal chamber of the oven.

Therefore, the present invention provides automation of the cleaning of these cooking tops and internal chambers of kitchen-ranges and ovens, independently of the nature and of the amount of residues deposited thereon.

It is further pointed out that dish and kitchen utensils may be accommodated inside the oven chamber to be washed simultaneously with the cleaning thereof. Alternatively, another independent housing, connected to the assembly of the present invention, may be used for dish washing.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will now be described in greater detail with reference to the examples represented in the figures, as follows:

Figure 1 shows a cross-sectional view of a first embodiment of the present invention.

Figure 2 shows a perspective view of the embodiment illustrated

in Figure 1.

Figure 3 shows a schematic diagram summarizing the control / automation system of the embodiment illustrated in Figure 1.

5 Figure 4 shows a cross-section view of a second embodiment of the present invention.

Figure 5 shows a cross-section view of third embodiment of the present invention.

DETAILED DESCRIPTION OF THE FIGURES

10 Figures 1 and 2 show a preferred embodiment of the present invention, which consists of a kitchen-range 1 of the type that has a cooking top 13 and an oven (not shown), the cooking top having gas burners 15 with respective electric igniter 23 of the types known from the prior art, a grate 14 made of a metallic material and arranged on the cooking top for supporting cooking pots and other objects (not shown) to be heated, and a glass cover 15 16 hinged at one of the ends of the flat top to cover the surfaces 22, 24 when it is closed. Although in this embodiment the grate is of a metallic material and the cover is of glass, other materials may be used without departing from the scope of the present invention.

20 Although this preferred embodiment has burners that provide heating by burning gas, other embodiments might have different burners and/or heat-generating sources.

Coupled to the present kitchen-range 1, there is a self-cleaning system that, when actuated, enables one to remove dirt from the cooking top 13 by means of the circulation of cleaning elements, which preferably consist 25 of water mixed with detergent. Other elements, including vapors, may be used without departing from the scope of the present invention.

A first liquid-spraying system is provided at the cover 16 of the stove 1, consisting of fixed sprayers 6 (small nozzles) and a rotary spraying arm 7 (a rod articulated at the stove cover), both being of a metallic material 30 (although other materials may be alternatively used, for example polymers), for the purpose of pouring water with detergent onto surfaces of the cooking top 13. Preferably, the rotary spraying arm 7 is driven by the force of water,

although other electromechanical means may be employed, such as electric motors (not shown). In addition, although the spraying arm in this preferred embodiment is rod-shaped, other embodiments might have arms with other shapes and/or including accessories, such as brushes, to help in the cleaning
5 process.

Although the elements of the spraying system of this embodiment are located at the stove cover, in other embodiments they might be arranged at other places, as long as they could provide spraying of the water over the cooking top and would comprise only fixed sprayers or only movable
10 sprayers.

The cooking top 13 has an inclined surface 22 and side surfaces 24, which comprise metallic base plates, although other means and materials may be used, so that the water can flow across the inclined surface 22 into an opening 8, where there is a removable collecting screen filter 21. Preferably, the opening 8 and the filter 21 are located at the lowest part of the surface 22 of the cooking top 13, so that the water can flow by gravity towards them, and the residues or solid dirt (removed from the surfaces of the cooking top) can be retained and removed later, when the filter is withdrawn. In other embodiments of the present invention, one may optionally use a self-cleaning filter or simply suppress the filter (as will be seen later, the water is
15 subsequently led to an external drain network).
20

Moreover, the grate 14 of the cooking top 13 is built so as to compensate for the inclination of the inclined surface 22, being substantially parallel to the horizontal plane, in order to provide an adequate support for the cooking pots and other objects to be heated on the stove. By virtue of the
25 fact that the inclined surface may have other shapes and inclinations in alternative embodiments of the present invention, the grate may alternatively use other support point of the stove, as for example, the sides of the cooking top.

In alternative embodiments, where this grate is dispensed with, the cooking pots and other utensils may be directly supported on the cooking surface (as in the case of stove with vitroceramic cooking surfaces, for instance). In these cases, the regions where such utensils are effectively sup-
30

ported may have a less steep inclination and a rougher surface to prevent the objects from sliding.

Connected to the opening 8 and to the filter 21, there is a drain conduit 5 of a polymeric material, which leads the water sprayed over the cooking top 13, by the action of gravity, into a small plastic reservoir 2. The drain conduit 5 connects the filter 21 to a water pump 19, which in turn is connected to the water spraying system (fixed sprayers 6 and rotary spraying arm 7) through another conduit 4 of a polymeric material, also called spray conduit. Consequently, the filter 21, the drain conduit 5, the pump 19, the spray conduit 4, the spray system and the inclined surface 22 form a cleaning-liquid circuit. In other words, when the pump 19 is functioning, the water is propelled to circulate through this circuit, removing dirt from the cooking top 13.

Although the materials used in this preferred embodiment are those presented above, for the conduits and the reservoir other materials might be used without departing from the scope of the present invention. Moreover, the reservoir itself, in alternative embodiments, might be suppressed.

It should be further noted that, although the pump 19 used in the present embodiment is of the type that circulates the water and promotes drain thereof, other pumps or liquid-propelling means might be used without departing from the scope of the present invention. Particularly, one might alternatively use two pumps, one to promote the circulation and the other to promote the draining.

The reservoir 2 further has a heating element 3 to heat the water and facilitate the removal of dirt from the surfaces to be cleaned. In this embodiment, this element consists of an electric resistance, but in other embodiments it might be a gas device or another heat-generating source. One might even use the heat generated by the oven itself for raising the water temperature or the heat generated by the elements that heat the cooking top (as for example, in the cases of electric ranges).

The water is supplied and withdrawn from the circuit by means of admission conduits 9 and drain conduit 10, which are preferably hoses of

polymeric material (although other types of conduits may be used) and are connected to the external water network by means of valves 20a and 20b. Alternatively, pumps may be used together with or in replacement of the valves, to supply and withdraw water from the circuit.

5 Vents or openings 17 are provided at the cover 16 for exit of vapors from the cleaning process. Although the vents 17 are located at the cover, in this preferred embodiment, other vents might be arranged in other regions of the kitchen-range to permit evaporation of the liquids used in the cleaning and subsequent drying of the cleaned regions.

10 In addition, protectors 11 and 12 made of a polymeric material, although other materials and shapes are possible in other examples of the invention, are provided at the cover 16, to prevent the water from entering getting into the gas burners 15 and into the electric igniters 23 of the cooking top. The protectors or stoppers serve to close the ends of the conduits that
15 lead the gas (in the case of gas ranges) to the burners and, consequently, to prevent water coming from the cleaning process from getting into the gas circuit. Alternatively, the nozzles and burners themselves may have constructive shapes that prevent water from getting into the gas circuit. Anyway, in the present embodiment, one should not that, before closing the cover, the
20 burners should be withdrawn so that the stoppers can adequately close the conduits (not shown) that lead gas to said nozzles. The protectors 12 function as protecting covers for the electric igniter 23, preventing contact thereof with the water, at the time of the self-cleaning operation. One also foresees the possibility of providing an internal system in the gas conduits for blocking
25 the entry of water from the washing process into the gas circuit.

 As illustrated in Figure 3, the self-cleaning assembly of the present invention is actuated by an automation/control system 51 that consists of an electromechanical timer or an electronic circuit. This automation/control system 51 is connected to a security device 18, to a liquid-level sensing device
30 52, to a liquid-temperature device 53, to the pump 19, to the valves 20a and 20b, and to the heating element 3.

 The security device 18 consists of a switcher (not shown) of the

type known from the prior art that, if the cover 16 is opened, interrupts the cleaning process. However, other security mechanisms may be used, be it at the cover or at other places of the range, without departing from the spirit of the present invention.

5 The liquid-level sensing device 52 consists of a pressostat (manostat), although one may alternatively use an electronic circuit, a level sensor or a buoy, has the function of controlling the water level in the reservoir 2, at the time of supplying water and draining it from the range 1.

10 The control water-temperature controlling system 53 consists of a thermostat or an electronic circuit and has the function of giving a command for the water-heating process to be interrupted when the water reaches a pre-established temperature.

 Thus, on the basis of the above devices, the automation/control system 51 commands the turning-on and turning-off of pump 19, of the valves 20a and 20b and of the heating element 3 in the operation of cleaning
15 the kitchen-range. In other words, when the user closes the cover 16 of the range 1 and turns on the automation/control system 51 by means of a button 79, the valve 20a is opened, so that the water from the external water network is admitted through the conduit 9 into the reservoir 2. Once the pre-
20 established water level in the reservoir 2 has been reached, the system 51 emits a command for closing the water inlet valve 20a, thus discontinuing the entry of water. Then, this system 51 actuates the pump 19, initiating the circulation of water within the range-cleaning circuit. The water of the reservoir 2 is poured into the pump 19 to be propelled. The water flows through
25 the conduit 4, which connects the water pump, as far as the cover 16 of the kitchen-stove, where the water sprayers are located, directed to the top surface to be washed. In this way, the fixed sprayers 6 and the rotary spraying arm 7 spray the water over the cooking top 13 in a pressurized way (the cleaning is provided by the mechanical action of the water on the surface, plus
30 the chemical action of the detergent-containing water). After the pressured water is sprayed onto the cooking top 13, it flows across the top surface as far as the filter 21, to be led through the conduit 5 and by the force of gravity

into the water reservoir 2, where it is heated up to a pre-established temperature to facilitate the removal of dirt from the surfaces. During this heating process, the pump 19 may remain turned on in order to keep the water circulating and cleaning the cooktop 13 of the range 1. When the thermostat 53 indicates that the water has reached the predetermined temperature, the system 51 emits a command for turning of the heating element 3. It should be noted that, although the water is heated in the preferred embodiment, another embodiment might use cold water or receive hot water from the external network, without departing from the scope of the present invention.

After this cycle is carried out for a predetermined period of time (generally, this period coincides with the period that the water takes to be heated up to the predetermined temperature), the automation/control system 51 emits a command for opening the drain valve 20b, so that the pump 19 will drain the water out of the circuit through this drain valve 20b to an external sewage network. Attention is called to the fact that, after this, the automation/control system 51 may optionally emit a new command for opening the water inlet valve 20a, so as to receive water from the network again, for rinsing the range surfaces to be cleaned. In this way, after the water has reached the predetermined level within the reservoir 2, the same cleaning process is repeated, and one may or may not turn on the heating element 3. Once the pre-established water circulation period has finished, the water is drained by the above described process. It should be noted that this rinsing cycle may be repeated several times, until an adequate result is achieved. In the last rinsing process, one may include a surfactant liquid (for example, a brightening dryer, a drying liquid, among others), which is introduced into the process by means of a dispenser for this purpose (not shown), in order to prevent sprinkling onto the top surface 13. Moreover, water is preferably heated so that one can dry the rinsed surfaces by evaporation (through the vents 17 in the cover 16), the remaining water being drained by the pump 19, after which the automation/control system 51 turns off the equipment. Optionally, the drying of the cleaned surfaces may be effected by other principles, as for example, ventilation.

Figure 4 illustrates a second embodiment of the present invention, in which the self-cleaning system for cleaning the range 1 also embraces the oven 100.

5 In this embodiment, one can see that a second spraying system is provided within the oven, including, just as the cooking top 13, a rotary spraying arm 107 (it may also include fixed sprayers 106). Although this spraying system is arranged as illustrated in figure 4, the spraying arm might be arranged in other positions, as well as comprise fixed sprayers.

10 A second flow conduit 105 connects an opening 121 to a filter 108 of an inclined surface 122 of the oven 100 to the water pump 19, which in turn is connected to the second water-spraying system by means of another spraying conduit 104. Consequently, the filter 108, the second flow conduit 105, the pump 19, the second spraying conduit 104, the spraying system and the inclined surface 122 form a second cleaning-liquid conduit that
15 works in parallel with the first cleaning-liquid circuit described above. In other words, when the pump 19 is functioning, the water propelled to circulate through these two circuits, removing the dirt from the cooking top 13 and from the internal region of the cooking chamber 113.

20 In addition, the processes of admitting and draining liquids, as well as the control means, may be the same for the cooking top and for the cooking chamber or separated and functioning independently. Consequently, there may be control and propulsion systems functioning independently, to actuate the range and the oven.

25 The elements that compose this second circuit are substantially formed by the same materials as the first circuit and, optionally, may have the variations mentioned above.

30 In preferred embodiments of the present invention, the self-cleaning system is incorporated into the kitchen-range, still in its manufacturing stage. However, other embodiments might consist of kitchen-ranges capable of receiving self-cleaning assemblies subsequently. In other words, the user might acquire a kitchen-range with an inclined cooking surface and an opening for draining out cleaning elements, a special cover, a housing for

receiving a control system and other functional/operational systems, such as pumps, water level and temperature controllers and, later, acquire a kit/assembly (as shown in Figure 5) containing both the functional part and the control part to be installed on the kitchen-range. In a preferred embodiment, this kit has at least one pump 219 and one reservoir 202 with a heating element 203. Moreover, elements of the spraying system, such as fixed s-prayers 206 and spraying arms 207 might also be included in the kit. It should be noted that other kits might include other components, such as the conduits of the cleaning-liquid circuit.

This concept of attaching a self-cleaning assembly to the kitchen-range and/or to the oven as well embraces a cooking top without an oven.

Alternatively, the kitchen-range of the present invention might be prepared to be connected to an external dishwasher (not shown), so that the cleaning elements of the latter would also be propelled to the range in order to clean its dirty surfaces. Moreover, this system may be used with independent ovens with different forms of generating heat, such as gas, electricity, vapor or microwaves.

In addition, in other embodiments of the present invention, the cooking chambers of the ovens of the invention may include supports for table ware and dishes in general, so as to function as a dishwasher. Alternatively, the kitchen-range of the present invention may further include an additional chamber exclusively for washing dishware.

Preferred embodiments having been described, one should understand that the scope of the present invention embraces other possible variations, being limited only by the contents of the accompanying claims, which include the possible equivalents.

CLAIMS

1. A kitchen-range (1) of the type that has a cooking top (13) comprising a surface (22), wherein at least one heating device (15) and a support means (14), especially a grate, are arranged, and a cover (16) that
5 can cover it at least partly; the kitchen-range (1) being characterized by further comprising:

- a first cleaning-element spraying assembly (6, 7), arranged in the cooking top (13), said surface (22) of the latter being inclined with respect to the horizontal plane, so the sprayed elements can flow into a drain
10 opening (8) connected to a re-feeding circuit (4, 5, 19) for feeding cleaning elements back to said first spraying assembly (6, 7);

- a cleaning-element delivering valve (20a) connecting an external source to said circuit, and a cleaning-element draining valve (20b) connecting the circuit to an external drain means; and

15 - control means (51) to open and close the valves, enabling the cleaning elements to get into and out of the cleaning circuit, and to turn on and off said valves (20a, 20b), initiating and finishing the circulation of the cleaning elements in the circuit.

2. A kitchen-range (1) according to claim 1, characterized in that
20 said re-feeding circuit comprises at least one first conduit (5) connecting the drain opening (8) to propelling means, and at least one second conduit (4) connecting the propelling means to the first spraying assembly (6,7).

3. A kitchen-range (1) according to claim 1 or 2, characterized by including an oven (100) of the type that comprises a cooking chamber (113)
25 with heating devices (115), support means (114), especially grates, arranged in the chamber (113), and a cover (116) to cover it, the oven (100) comprising:

- a second cleaning-element spraying assembly (107) arranged in the cooking chamber (113), the base surface (122) of the latter being inclined, so that the sprayed elements can flow to a portion where the second
30 drain opening (108) is arranged;

- at least one third conduit (105) connecting the second drain o-

pening (108) to the propelling means, and at least one fourth conduit (104) connecting the propelling means to the second spraying assembly (107), so that the second opening (108), the third conduit (105), the propelling means, the fourth conduit (104), the second spraying conduit (107) and the base surface (122) will form a cleaning-element circuit.

4. A kitchen-range according to any one of claims 1 to 3, characterized in that the cleaning elements are cleaning liquids.

5. A kitchen-range according to any one of claims 1 to 4, characterized in that the propelling means are a pump (19).

10 6. A kitchen-range according to any one of claims 1 to 5, characterized in that the cleaning-element delivering valve (9) is connected to the entrance of the pump (19) by means of a reservoir (2).

7. A kitchen-range according to claim 6, characterized in that the circuit comprises cleaning-element heating means.

15 8. A kitchen-range according to any one of claims 1 to 7, characterized in that the spraying means consist of at least one spraying arm (7, 107) and a sprayer (6).

9. A kitchen-range according to any one of claims 1 to 8, characterized in that the first (8) and the second (108) openings include filters (21, 121).

20 10. A kitchen-range according to any one of claims 1 to 9, characterized in that the control means (51) comprise at least one from an electronic circuit and a timer.

25 11. A kitchen-range according to any one of claims 1 to 10, characterized in that the valves (9, 10) are pumps.

12. An oven (100) of the type that comprises a cooking chamber (113) with heating devices (115), support means (114), especially grates, arranged in the chamber (113), and a cover (116) to cover it; the oven (100) being characterized by further comprising:

30 - a cleaning-element spraying assembly (107) arranged in the cooking chamber (113), a base surface (122) of the latter being inclined, so that the sprayed elements can flow to a portion where the drain opening

(108) connected to a re-feeding circuit (104, 105, 19) for feeding cleaning elements back to the first spraying assembly (106, 107);

5 - a cleaning-element delivering valve (20a) connecting an external source to said circuit, and a cleaning-element draining valve (20b) connecting the circuit to an external drain means; and

 - control means (51) to open and close the valves (20a, 20b), allowing the cleaning elements to get into and out of the circuit, and to turn on and off the propulsion means, initiating and finishing the circulation of the elements in the circuit.

10 13. An oven (100) according to claim 12, characterized in that said re-feeding circuit comprises at least one first conduit (105) connecting the opening of the drain opening (108) to propelling means, and at least one second conduit (104) connecting the propelling means to the first spraying assembly (106, 107).

15 14. An oven according to claim 12 or 13, characterized in that the cleaning elements are cleaning liquids.

 15. An oven according to any one of claims 12 to 14, characterized in that the propelling means are a pump (19).

20 16. An oven according to any one of claims 12 to 15, characterized in that the cleaning-element delivering valve (20a) is connected to the entrance of the pump (19) by means of a reservoir (2).

 17. An oven according to any one of claims 12 to 16, characterized in that the circuit comprises a cleaning-elements heating means.

25 18. An oven according to any one of claims 12 to 17, characterized in that the spraying means comprise at least one spraying arm (107) and a sprayer (106).

 19. An oven according to any one of claims 12 to 18, characterized in that the opening (108) may include a filter (121).

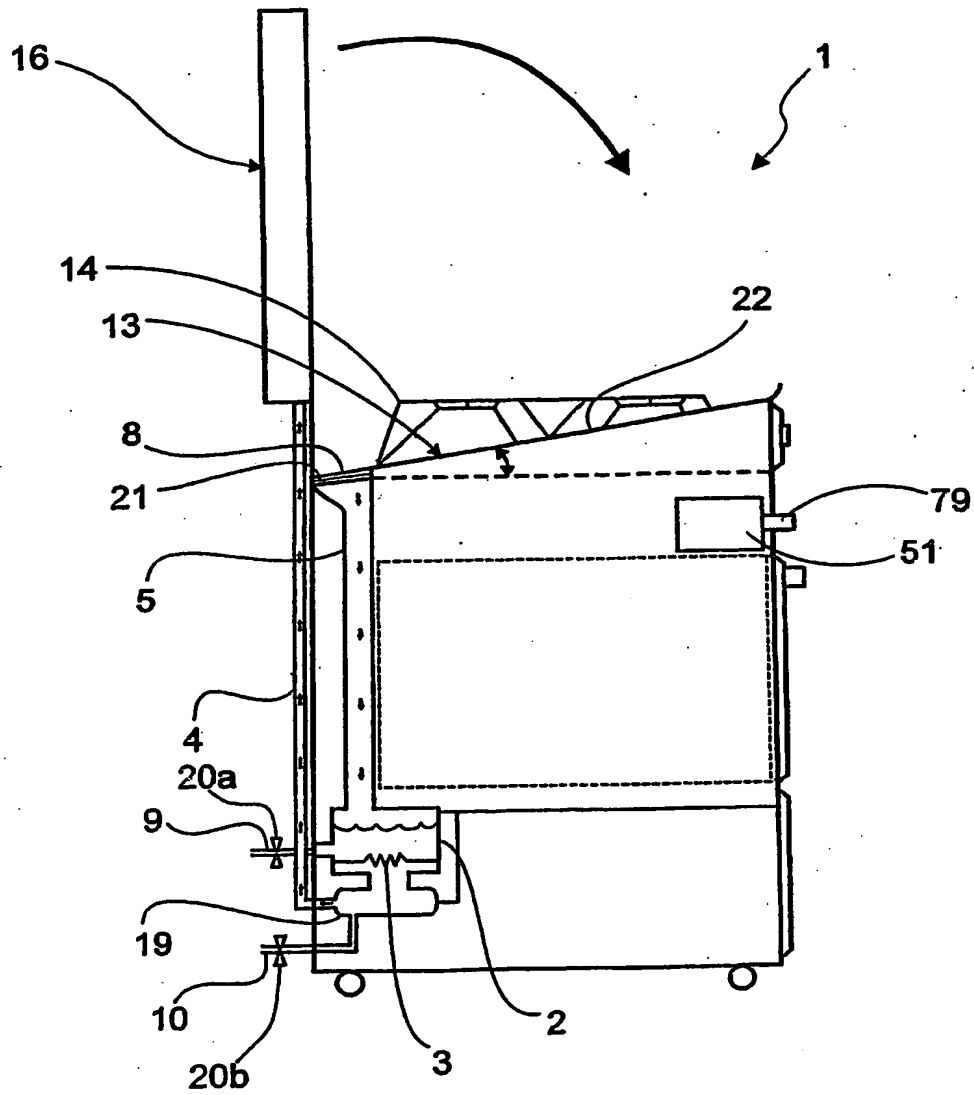
30 20. A self-cleaning assembly attachable to a cooking apparatus, especially a kitchen-range or an oven, characterized by comprising:

 - at least one first conduit (205) capable of connecting a drain opening in said cooking apparatus to propelling means, and at least one se-

cond conduit (204) capable of connecting the propelling means (219) to a spraying assembly on the cooking apparatus, so that the opening, the first conduit, the propelling means, the second conduit, the spraying assembly will form a cleaning circuit;

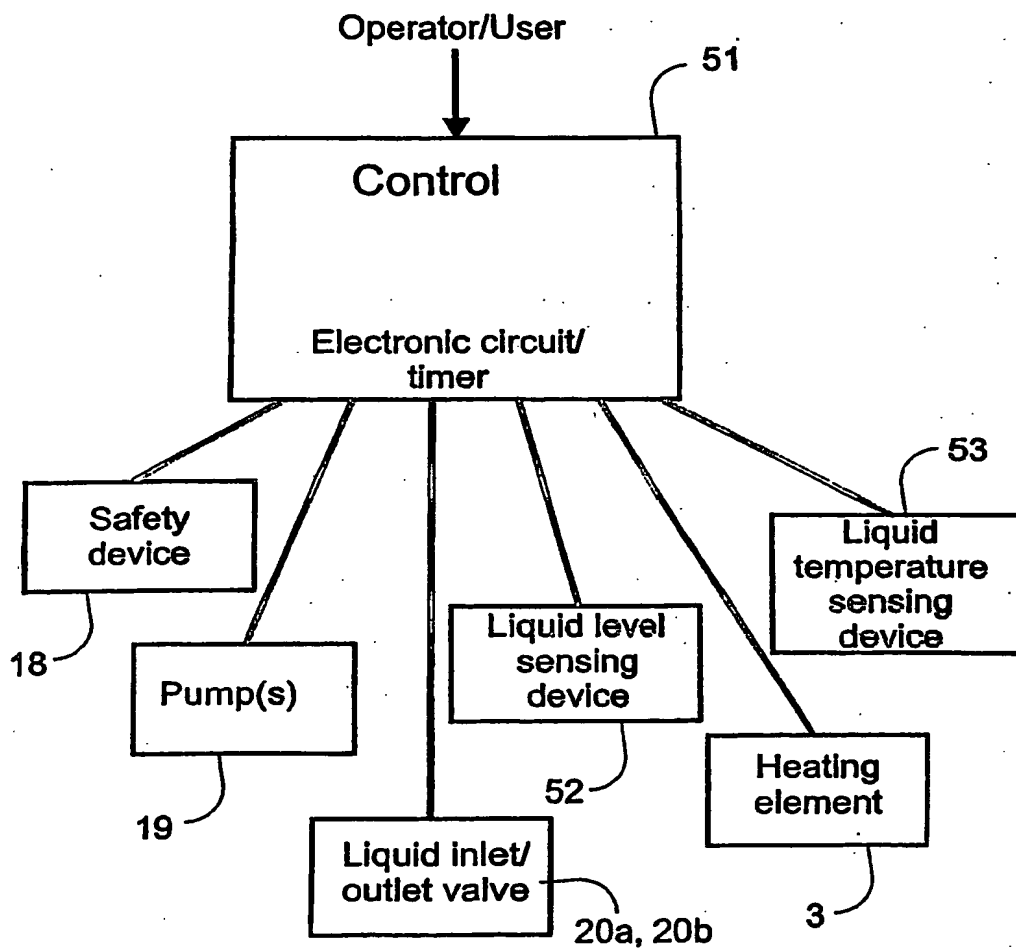
- 5 - a cleaning-element delivering valve (209) connecting an external source to said circuit, and a cleaning-liquid draining valve (210) connecting the circuit to an external drain means.

1/5

**FIG. 1**



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**FIG. 3**

5/5

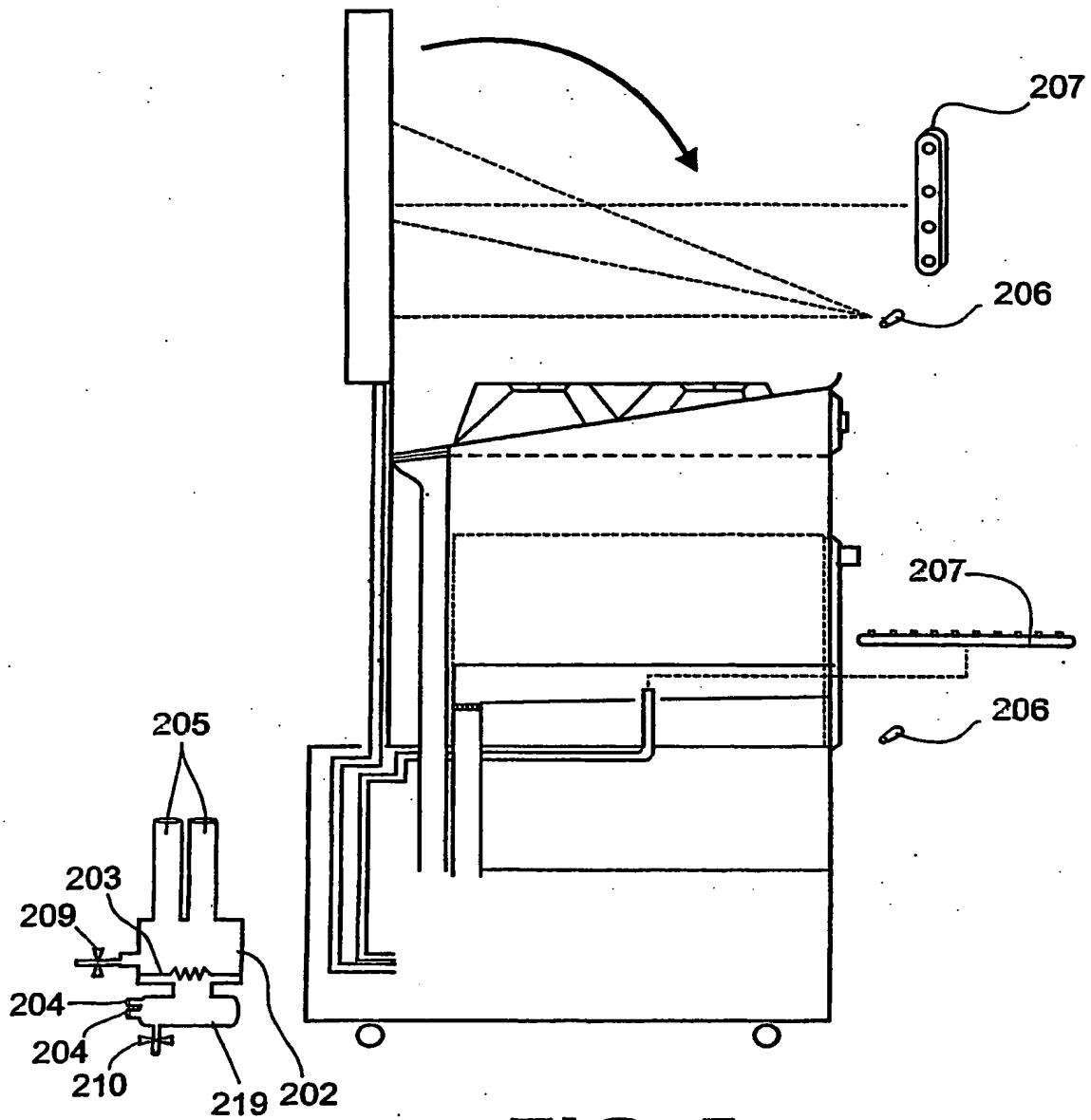


FIG. 5

INTERNATIONAL SEARCH REPORT

International Application No

T/BR2004/000049

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 7 F24C14/00 A47L15/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F24C A47L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 059 632 A (ROGERS JOHN C) 23 October 1962 (1962-10-23) figures	1
A	US 6 405 738 B1 (MCNAMARA ALBERT C ET AL) 18 June 2002 (2002-06-18) abstract	1
A	FR 2 208 626 A (CANDY SPA) 28 June 1974 (1974-06-28)	1,3-12
X	the whole document	12-19
X	US 3 373 754 A (SQUIRE HERBERT D) 19 March 1968 (1968-03-19) abstract	20

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- *S* document member of the same patent family

Date of the actual completion of the international search

21 July 2004

Date of mailing of the international search report

28/07/2004

Name and mailing address of the ISA

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Authorized officer

Van Gestel, H

INTERNATIONAL SEARCH REPORT

International application No.
PCT/BR2004/000049

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this International application, as follows:

see additional sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☒ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/SA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-11

A kitchen-range having a cleaning assembly arranged in the cooking top.

2. claims: 12-19

Oven having a self-cleaning assembly arranged in the cooking chamber.

3. claim: 20

Cleaning arrangement attachable to a cooking apparatus.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/BR2004/000049

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 3059632	A	23-10-1962	NONE	
US 6405738	B1	18-06-2002	NONE	
FR 2208626	A	28-06-1974	IT 971499 B DE 2358423 A1 FR 2208626 A1	30-04-1974 06-06-1974 28-06-1974
US 3373754	A	19-03-1968	NONE	